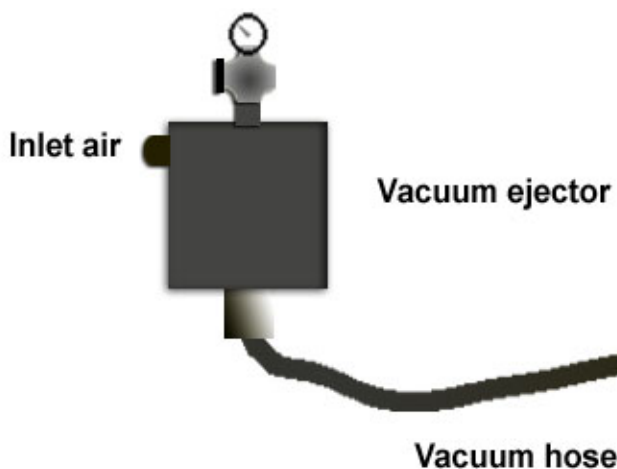




VACUUM SPHERE PICKER

Regulator



Liftcup

Vacuum hose

Sphere Picker Cup size

ITAS ordering code	Sphere sizes
Itas-06-12 piccup	6" to 12"
Itas-14-24 piccup	14" to 24"
Itas-26-36 piccup	26" to 36"
Itas-38-50 piccup	38" to 50"



1. Check that right size cup is used on correct size sphere (See table above)
2. Connect the vacuum pump to air source via the air hose and quick coupling
3. Set the regulator on max 7 bar
4. Clean sphere and place the lift cup on top of the Sphere in vertical positioning
5. Start vacuum pump
6. Let pump run continuously when lifting. A safety net can be provided for double safety
7. When lifting is completed and sphere is secured, stop the vacuum pump.
8. Empty vacuum by opening safety valve .



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